

## PRODUCT/PROCESS CHANGE NOTIFICATION PCN12437– Additional information

# STM32G43x, STM32G44x, STM32G47x, STM32G48x and STM32G49x, STM32G4Ax products enhancement

## MDG - Microcontrollers Division (MCD)

#### How to order samples?

For all samples request linked to this PCN, please:

- place a <u>Non-standard</u> sample order (choose Sample Non Std Type from pull down menu)
- insert the PCN number "PCN12437" into the NPO Electronic Sheet/Regional Sheet
- request sample(s) through Notice tool, indicating a single Commercial Product for each request

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This document is combinin three Reliability Evaluation report as shown below

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Quality & Reliability –MDG–MCD STM32G431/G441/GBK1x – Reliability Evaluation Report

## Reliability Evaluation Report MDG-MCD-RER1904

MDG-MCD-KLK1904

STM32G431/G441/GBK1x (468x66)

Reliability Evaluation Purpose (New Product Qualification)

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*Quality & Reliability –MDG–MCD* STM32G47x/G48x – Reliability Evaluation Report

## Reliability Evaluation Report MDG-MCD-RER1703

STM32G471/G473/G474/G483/G484

(469x66)

Reliability Evaluation Purpose (New Product Qualification)

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Quality & Reliability -MDG-MCD STM32G491x - Reliability Evaluation Report

## **Reliability Evaluation Report**

MDG-MCD-RER1920

STM32G491x (479x66)

Reliability Evaluation Purpose (New Product Qualification)



## Reliability Evaluation Report MDG-MCD-RER1904

STM32G431/G441/GBK1x (468x66)

Reliability Evaluation Purpose (New Product Qualification)

	General Information		Traceability
Commercial Product	STM32G431/G441/GBK1 x6/x8/xB	Diffusion Plant	TSMC Fab14, Taiwan.
Product Line	468X66	Assembly Plant	SC AMKOR ATP1, Philippines. SC AMKOR ATP3, Philippines. AMKOR ATT1, Taiwan. JSCC, China.
Die revision	468XXXX (Cut2.3)		
Product Description	STM32G431/G441/GBK1x family		
Package	LQFP14x14 100L, LQFP12x12 80L LQFP10x10 64L, LQFP7x7 48L LQFP7x7 32L, UFBGA5x5 64L, UFQFPN7x7 48L, UFQFPN5x5 32L, WLCSP49	Re	liability Assessment
Silicon Technology	TSMC Fab14 90ULL	Pass	
Division	MDG-MCD	Fail	
Reliability Maturity Level	30	Investigation required	

**Note:** this report is a summary of the reliability trials performed in good faith by STMicroelectronics in order to evaluate the electronic device conformance to its specific mission profile. This report and its contents shall not be disclosed to a third party without previous written agreement from STMicroelectronics or under the approval of the author (see below).

Version	Date	Author	Function
1.0	15 <sup>th</sup> Feb 2019	Moses TAN	MDG-MCD-Q&R Engineer
1.1	10 <sup>th</sup> Dec 2019	Moses TAN	MDG-MCD-Q&R Engineer
1.2	9 <sup>th</sup> Oct 2020	Berengere ROUTIER– SCAPPUCCI Moses TAN	MDG-MCD-Q&R Engineer
1.3	9 <sup>th</sup> Nov 2020	Moses TAN	MDG-MCD-Q&R Engineer



#### APPROVED BY:

Function	Location	Name	Date
Version 1.0	Grenoble	Dominique GALIANO	26 <sup>th</sup> -Feb-2019
Division Q&R Manager	Rousset	Frederic BRAVARD	18 <sup>th</sup> -Feb-2019
Version 1.0	Douccot		28th Eab 2010
Division Quality Manager	Roussel	Pascal NARCHE	28 <sup>m</sup> -Feb-2019
Version 1.1	Cranabla	Dominique CALLANO	10th Dec 2010
Division Q&R Manager	Grenopie	Dominique GALIANO	Toth Dec 2019
Version 1.2	Cranabla		
Division Q&R Manager	Grenoble	Dominique GALIANO	09.1000 2020
Version 1.3	Cranabla		Ooth Ney 2020
Division Q&R Manager	Grenopie	Dominique GALIANO	0911100 2020



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#### 1 RELIABILITY EVALUATION OVERVIEW

### 1.1 **Objective**

The aim of this report is to present results of the reliability evaluation performed on STM32G431/G441/GBK1 x6/x8/xB – Die 468XXXX.

Test vehicle is described here below:

Product	Process / Package	Diffusion / Assembly plant
STM32G431VBT6	90ULL, LQFP 14x14 100L	TSMC Fab14 , SC AMKOR ATP1
STM32G431MBT6	90ULL, LQFP 12x12 80L	TSMC Fab14 , JSCC
STM32G431RBT6	90ULL, LQFP 10x10 64L	TSMC Fab14 , JSCC
STM32G431CBT6	90ULL, LQFP 7x7 48L	TSMC Fab14 , JSCC
STM32GBK1CBT6	90ULL, LQFP 7x7 48L	TSMC FAB14, JSCC
STM32G431KBT6	90ULL, LQFP 7x7 32L	TSMC Fab14 , JSCC
STM32G431CBU6	90ULL, UFQFPN 7x7 48L	TSMC Fab14 , JSCC
STM32G431KBU6	90ULL, UFQFPN 5x5 32L	TSMC Fab14 , JSCC
STM32G431RBI6	90ULL, UFBGA 5x5 64L	TSMC Fab14, SC AMKOR ATP3
STM32G431CBY6TR	90ULL, WLCSP 49L	TSMC Fab14, SC AMKOR ATT1

Qualification is based on standard STMicroelectronics Corporate Procedures for Quality and Reliability, in full compliancy with the JESD-47 international standard

## 1.2 **Reliability Strategy**

The STM32G431/G441/GBK1 x6/x8/xB – Die 468XXXX, is processed in the 90ULL process from TSMC Fab14 Taiwan plant which is qualified through ORCA 1M – Die 415 (RERMCD1112) for our division.

All packages used for this product, are qualified at division level or have been qualified for this project.

Package	Reference	Assy Plant location
LQFP14x14 100L	RERMCD1312 / RERMCD1112	AMKOR ATP1
LQFP12x12 80L	RERMCD1818	JSCC, China
LQFP10x10 64L	RERMCD1621	JSCC, China
LQFP7x7 48L	RERMCD1621	JSCC, China
LQFP7x7 32L	RERMCD1621	JSCC, China
UFQFPN 7x7 48L	RERMCD1622	JSCC, China
UFQFPN 5x5 32L	RERMCD1622	JSCC, China
UFBGA5x5 64L	RERMCD1402	AMKOR ATP3
WLCSP 49	RERMCD1803	AMKOR ATT1



According to "RELIABILITY TESTS AND CRITERIA FOR QUALIFICATION" specification (DMS 0061692), the following qualification strategy has been defined:

- Die Qualification:
  - Cut1.0:1 full qualification lot to assess the die in LQFP100 package.
  - Cut2.0:1 full qualification lot to assess the die in LQFP100 package.
  - Cut2.1:1 subset qualification lot to assess the die in LQFP100 package.
  - Cut2.2:1 subset qualification lot to assess the die in LQFP100 package.
  - Cut2.3:1 subset qualification lot to assess the die in LQFP100 package.
- Package Qualification:

The reliability test plan and result summary are presented in the following tables:

Package	Body	Pitch	Package Code	Wire	Assembly	Bonding Option	Trial
LQFP 100	14x14	0.5	1L	Gold	ATP1		CDM only
LQFP 80	12x12	0.5	9X	Gold	JSCC		2 reliability lots
LQFP 64	10x10	0.5	5W	Silver/ULA	JSCC		CDM only
LQFP 48	7x7	0.5	5 B	Silver/ULA	JSCC		CDM only
LQFP 32	7x7	0.5	5V	Silver/ULA	JSCC		CDM only
UFBGA 64L	5x5	0.5	A019	Gold	ATP3		1 reliability lot
UFQFPN 48L	7x7	0.5	A0B9	Silver	JSCC		CDM only
UFQFPN 32L	5x5	0.5	A0B8	Silver	JSCC		CDM only
WLCSP49	-	0.4	B03Q	-	ATT1		1 reliability lot

## 1.3 Conclusion

All reliability tests have been completed with positive results. Neither functional nor parametric rejects were detected at final electrical testing.

According to good reliability tests results in line with validated product mission profile and reliability strategy, the qualification is granted for the STM32G431/G441/GBK1 x6/x8/xB – Die 468XXXX in all packages listed in the Chapter 1.2.

Refer to Section 3.0 for reliability test results.

#### **2 PRODUCT OR TEST VEHICLE CHARACTERISTICS**

### 2.1 Generalities

STM32G431x product is based on Arm® 32-bit Cortex®-M4 CPU with FPU, Adaptive real-time accelerator (ART Accelerator™) allowing 0-wait-state execution from Flash memory, frequency up to 170 MHz with 213 DMIPS, MPU, DSP instructions. There are 128 Kbytes of Flash memory with ECC support, 2 16-bits resolution ADC, 4 12-bit DAC, 4 ultra-fast comparators, 3 operational amplifiers, 14 timers, and USB Type-C power delivery controller in this product.

For additional information concerning the product behavior, refer to STM32G431x datasheets.

## 2.2 Traceability

#### 2.2.1 Wafer fab information

|--|

Wafer fab information	
FAB1	
Wafer fab name / location	TSMC Fab14 / Taiwan
Wafer diameter (inches)	12
Wafer thickness (µm)	775 +/- 25
Silicon process technology	90nm eFlash Generic TSMC
Number of masks	43
Die finishing front side (passivation) materials/thicknesses (µm)	PSG + NITRIDE, 1.1
Die area (Stepping die size) (µm)	3152.4, 3167.8
Die pad size (X,Y) (µm)	123, 59
Sawing street width (X,Y) (µm)	80, 80
Metal levels/Materials/Thicknesses (µm)	Metal 1 Cu 0.24 / Metal 2 Cu 0.31 / Metal 3 Cu 0.31 Metal 4 Cu 0.31 / Metal 5 Cu 0.31 / Metal 6 Cu 0.85 Metal 7 AlCu 1.45
Die over coating (material/thickness)	No
FIT level (Ea=0.7eV, C.L: 60%, 55°C)	3.1 FITs at qualification date.
Soft Error Rate - Alpha SER [FIT/Mb] - Neutron SER [FIT/Mb] - Conditions	Alpha SER: 491 FIT/Mb Neutron SER: 445 FIT/Mb Neutron SER is an estimation at sea level of NYC (14n/h/cm²). Alpha result is estimated using a nominal flux of 0.001α/h/cm²
Wafer Level Reliability	
- Electro-Migration (EM)	
- Time Dependent Dielectric Breakdown (TDDB)	
or Gate Oxide Integrity (GOI)	Yes
- Hot Carrier Injection (HCI)	
- Negative Blas Thermal Instability (NBTI)	
- Stress Migration (SM)	
Other Device(s) using same process	STM32L4X product family, 415, 435, 461, 462, 464, 470



## 2.2.2 Assembly information

#### Table 2

Assembly Information	
Package 1 - LQFP 14x14x1.4 100L 1L	
Assembly plant name / location	SC AMKOR ATP1, Philippine.
Pitch (mm)	0.5
Die thickness after back-grinding (µm)	375 +/- 25
Die sawing method	Mechanical Sawing
Bill of Material elements	1
Lead Frame material/supplier/reference	LQFP14x14 100L PPF 5sq SID#101389126
Die attach material/type(glue/film)/supplier	GLUE SUMITOMO EPOXY CRM 1076YB
Wire bonding material/diameter/supplier	GOLD WIRE 0.8MIL
Molding compound material/supplier/reference	Resin Sumitomo G631HQ
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3
Package 2 - LQFP 14x14x1.4 100L 1L	
Assembly plant name / location	SC AMKOR ATP1, Philippine.
Pitch (mm)	0.5
Die thickness after back-grinding (µm)	375 +/- 25
Die sawing method	Mechanical Sawing
Bill of Material elements	Laser Groove + Mechanical Sawing
Lead Frame material/supplier/reference	LQFP14x14 100L PPF 5sq SID#101389126
Die attach material/type(glue/film)/supplier	GLUE SUMITOMO EPOXY CRM 1076YB
Wire bonding material/diameter/supplier	GOLD WIRE 0.8MIL
Molding compound material/supplier/reference	Resin Sumitomo G631HQ
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3
Package 3 - LQFP 12x12x1.4 80L 9X	
Assembly plant name / location	JSCC, China.
Pitch (mm)	0.5
Die thickness after back-grinding (µm)	375 +/- 25
Die sawing method	Mechanical Sawing
Bill of Material elements	
Lead Frame material /supplier/reference	LQ12 80L 208sq eff slot Etch LF JSCC
Lead frame finishing (material/thickness)	PURE TIN thickness: tolerance 7 to 20µm
Die attach material/type(glue/film)/supplier	D/A Ablestik 3230
Wire bonding material/diameter/supplier	Ag 96.5 0.8 MIL Diam
Molding compound material/supplier/reference	Mold Sumitomo low alpha G631SHQ
Package Moisture Sensitivity Level (JEDEC J–STD020D)	MSL 3
Package 4 - LQFP 10x10x1.4 64L 5W	
Assembly plant name / location	JSCC, China.



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Pitch (mm)	0.5
Die thickness after back-grinding (µm)	375 +/- 25
Die sawing method	Mechanical Sawing
Bill of Material elements	
Lead Frame material /supplier/reference	LQFP64 236sq no slots STMP LF JSCC
Die attach material/type(glue/film)/supplier	D/A Ablestik 3230
Wire bonding material/diameter/supplier	Ag 96.5 0.8 MIL Diam
Molding compound material/supplier/reference	Mold Sumitomo low alpha G631SHQ
Package Moisture Sensitivity Level	MSL 3
(JEDEC J-STD020D)	
Package 5 – LQFP 7x7x1.4 48 5B	
Assembly plant name / location	JSCC, China.
Pitch (mm)	0.5
Die thickness after back-grinding (µm)	375 +/- 25
Die sawing method	Mechanical Sawing
Bill of Material elements	
Lead Frame material /supplier/reference	LQFP48L 184sq Eff slots pur tin STMP LF JSCC
Die attach material/type(glue/film)/supplier	D/A Ablestik 3230
Wire bonding material/diameter/supplier	Ag 96.5 0.8 MIL Diam
Molding compound material/supplier/reference	Mold Sumitomo low alpha G631SHQ
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3
Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 6 - LQFP 7x7x1.4 32 5V	MSL 3
Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 6 - LQFP 7x7x1.4 32 5V Assembly plant name / location	MSL 3 JSCC, China.
Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 6 - LQFP 7x7x1.4 32 5V Assembly plant name / location Pitch (mm)	MSL 3 JSCC, China. 0.5
Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 6 - LQFP 7x7x1.4 32 5V Assembly plant name / location Pitch (mm) Die thickness after back-grinding (µm)	MSL 3 JSCC, China. 0.5 375 +/- 25
Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 6 - LQFP 7x7x1.4 32 5V Assembly plant name / location Pitch (mm) Die thickness after back-grinding (µm) Die sawing method	MSL 3 JSCC, China. 0.5 375 +/- 25 Mechanical Sawing
Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 6 - LQFP 7x7x1.4 32 5V Assembly plant name / location Pitch (mm) Die thickness after back-grinding (µm) Die sawing method Bill of Material elements	MSL 3 JSCC, China. 0.5 375 +/- 25 Mechanical Sawing
Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 6 - LQFP 7x7x1.4 32 5V Assembly plant name / location Pitch (mm) Die thickness after back-grinding (µm) Die sawing method Bill of Material elements Lead Frame material /supplier/reference	MSL 3 JSCC, China. 0.5 375 +/- 25 Mechanical Sawing LQ7 32L 184sq Eff slots STMP LF JSCC
Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 6 - LQFP 7x7x1.4 32 5V Assembly plant name / location Pitch (mm) Die thickness after back-grinding (µm) Die sawing method Bill of Material elements Lead Frame material /supplier/reference Die attach material/type(glue/film)/supplier	MSL 3 JSCC, China. 0.5 375 +/- 25 Mechanical Sawing LQ7 32L 184sq Eff slots STMP LF JSCC D/A Ablestik 3230
Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 6 - LQFP 7x7x1.4 32 5V Assembly plant name / location Pitch (mm) Die thickness after back-grinding (µm) Die sawing method Bill of Material elements Lead Frame material /supplier/reference Die attach material/type(glue/film)/supplier Wire bonding material/diameter/supplier	MSL 3 JSCC, China. 0.5 375 +/- 25 Mechanical Sawing LQ7 32L 184sq Eff slots STMP LF JSCC D/A Ablestik 3230 Ag 96.5 0.8 MIL Diam
Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 6 - LQFP 7x7x1.4 32 5V Assembly plant name / location Pitch (mm) Die thickness after back-grinding (µm) Die sawing method Bill of Material elements Lead Frame material /supplier/reference Die attach material/type(glue/film)/supplier Wire bonding material/diameter/supplier Molding compound material/supplier/reference	MSL 3 JSCC, China. 0.5 375 +/- 25 Mechanical Sawing LQ7 32L 184sq Eff slots STMP LF JSCC D/A Ablestik 3230 Ag 96.5 0.8 MIL Diam Mold Sumitomo Iow alpha G631SHQ
Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 6 - LQFP 7x7x1.4 32 5V Assembly plant name / location Pitch (mm) Die thickness after back-grinding (µm) Die sawing method Bill of Material elements Lead Frame material /supplier/reference Die attach material/type(glue/film)/supplier Wire bonding material/diameter/supplier Molding compound material/supplier/reference Package Moisture Sensitivity Level	MSL 3 JSCC, China. 0.5 375 +/- 25 Mechanical Sawing LQ7 32L 184sq Eff slots STMP LF JSCC D/A Ablestik 3230 Ag 96.5 0.8 MIL Diam Mold Sumitomo low alpha G631SHQ MSL 3
Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 6 - LQFP 7x7x1.4 32 5V Assembly plant name / location Pitch (mm) Die thickness after back-grinding (µm) Die sawing method Bill of Material elements Lead Frame material /supplier/reference Die attach material/type(glue/film)/supplier Wire bonding material/diameter/supplier Wire bonding material/diameter/supplier Molding compound material/supplier/reference Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3 JSCC, China. 0.5 375 +/- 25 Mechanical Sawing LQ7 32L 184sq Eff slots STMP LF JSCC D/A Ablestik 3230 Ag 96.5 0.8 MIL Diam Mold Sumitomo low alpha G631SHQ MSL 3
Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 6 - LQFP 7x7x1.4 32 5V Assembly plant name / location Pitch (mm) Die thickness after back-grinding (µm) Die sawing method Bill of Material elements Lead Frame material /supplier/reference Die attach material/type(glue/film)/supplier Wire bonding material/diameter/supplier Wire bonding material/diameter/supplier Molding compound material/supplier/reference Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 7 - UFBGA 5x5x0.6 64 A019	MSL 3 JSCC, China. 0.5 375 +/- 25 Mechanical Sawing LQ7 32L 184sq Eff slots STMP LF JSCC D/A Ablestik 3230 Ag 96.5 0.8 MIL Diam Mold Sumitomo low alpha G631SHQ MSL 3
Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 6 - LQFP 7x7x1.4 32 5V Assembly plant name / location Pitch (mm) Die thickness after back-grinding (µm) Die sawing method Bill of Material elements Lead Frame material /supplier/reference Die attach material/type(glue/film)/supplier Wire bonding material/diameter/supplier Wire bonding material/diameter/supplier Molding compound material/supplier/reference Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 7 - UFBGA 5x5x0.6 64 A019 Assembly plant name / location	MSL 3 JSCC, China. 0.5 375 +/- 25 Mechanical Sawing LQ7 32L 184sq Eff slots STMP LF JSCC D/A Ablestik 3230 Ag 96.5 0.8 MIL Diam Mold Sumitomo low alpha G631SHQ MSL 3 SC AMKOR ATP1, Philippine.
Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 6 - LQFP 7x7x1.4 32 5V Assembly plant name / location Pitch (mm) Die thickness after back-grinding (µm) Die sawing method Bill of Material elements Lead Frame material /supplier/reference Die attach material/type(glue/film)/supplier Wire bonding material/diameter/supplier Wire bonding material/diameter/supplier Molding compound material/supplier/reference Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 7 - UFBGA 5x5x0.6 64 A019 Assembly plant name / location Pitch (mm)	MSL 3 JSCC, China. 0.5 375 +/- 25 Mechanical Sawing LQ7 32L 184sq Eff slots STMP LF JSCC D/A Ablestik 3230 Ag 96.5 0.8 MIL Diam Mold Sumitomo Iow alpha G631SHQ MSL 3 SC AMKOR ATP1, Philippine. 0.5
Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 6 - LQFP 7x7x1.4 32 5V Assembly plant name / location Pitch (mm) Die thickness after back-grinding (µm) Die sawing method Bill of Material elements Lead Frame material /supplier/reference Die attach material/type(glue/film)/supplier Wire bonding material/diameter/supplier Wire bonding material/diameter/supplier Molding compound material/supplier/reference Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 7 - UFBGA 5x5x0.6 64 A019 Assembly plant name / location Pitch (mm) Die thickness after back-grinding (µm)	MSL 3 JSCC, China. 0.5 375 +/- 25 Mechanical Sawing LQ7 32L 184sq Eff slots STMP LF JSCC D/A Ablestik 3230 Ag 96.5 0.8 MIL Diam Mold Sumitomo low alpha G631SHQ MSL 3 SC AMKOR ATP1, Philippine. 0.5 75 +/- 12
Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 6 - LQFP 7x7x1.4 32 5V Assembly plant name / location Pitch (mm) Die thickness after back-grinding (µm) Die sawing method Bill of Material elements Lead Frame material /supplier/reference Die attach material/type(glue/film)/supplier Wire bonding material/diameter/supplier Wire bonding material/diameter/supplier Molding compound material/supplier/reference Package Moisture Sensitivity Level (JEDEC J-STD020D) Package 7 - UFBGA 5x5x0.6 64 A019 Assembly plant name / location Pitch (mm) Die thickness after back-grinding (µm) Die sawing method	MSL 3 JSCC, China. 0.5 375 +/- 25 Mechanical Sawing LQ7 32L 184sq Eff slots STMP LF JSCC D/A Ablestik 3230 Ag 96.5 0.8 MIL Diam Mold Sumitomo Iow alpha G631SHQ MSL 3 SC AMKOR ATP1, Philippine. 0.5 75 +/- 12 Mechanical Sawing
Package Moisture Sensitivity Level (JEDEC J-STD020D)Package 6 - LQFP 7x7x1.4 32 5VAssembly plant name / locationPitch (mm)Die thickness after back-grinding (µm)Die sawing methodBill of Material elementsLead Frame material /supplier/referenceDie attach material/type(glue/film)/supplierWire bonding material/diameter/supplierMolding compound material/supplier/referencePackage Moisture Sensitivity Level (JEDEC J-STD020D)Package 7 - UFBGA 5x5x0.6 64 A019Assembly plant name / locationPitch (mm)Die thickness after back-grinding (µm)Die sawing methodBill of Material elements	MSL 3 JSCC, China. 0.5 375 +/- 25 Mechanical Sawing LQ7 32L 184sq Eff slots STMP LF JSCC D/A Ablestik 3230 Ag 96.5 0.8 MIL Diam Mold Sumitomo low alpha G631SHQ MSL 3 SC AMKOR ATP1, Philippine. 0.5 75 +/- 12 Mechanical Sawing



#### Quality & Reliability -MDG-MCD

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Die attach material/type(glue/film)/supplier	DAF Ablestik ATB130U			
Wire bonding material/diameter/supplier	WIRE GOLD DIAM. 0.8 MIL			
Balls metallurgy/diameter/supplier (BGA/CSP)	SOLDER BALLS WITH 200um DIAM SN96.5 AG3.5%			
Molding compound material/supplier/reference	MOLDING COMPOUND GE100LFCS			
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3			
Package 8 - UFQFPN 7x7x0.55 48L A0B9				
Assembly plant name / location	JSCC, China.			
Pitch (mm)	0.5			
Die thickness after back-grinding (µm)	150 +/- 25			
Die sawing method	Mechanical Sawing			
Bill of Material elements				
Lead Frame material /supplier/reference	LF FOR UQFN 7x7 48L Sn PAD 5.2 MM SQ Groove			
Die attach material/type(glue/film)/supplier	GLUE ABLEBOND 8290			
Wire bonding material/diameter/supplier	Ag 96.5 0.8 MIL Diam			
Molding compound material/supplier/reference	RESIN SUMITOMO G770			
Package Moisture Sensitivity Level	MSL 3			
(JEDEC J-STD020D)				
Package 9 – UFQFPN 5x5x0.55 32L A0B8				
Assembly plant name / location	JSCC, China.			
Pitch (mm)	0.5			
Die thickness after back-grinding (µm)	150 +/- 25			
Die sawing method	Mechanical Sawing			
Bill of Material elements				
Lead Frame material /supplier/reference	LF FOR UQFN 5x5 32L Sn PAD 3.7 MM SQ			
Die attach material/type(glue/film)/supplier	GLUE ABLEBOND 8290			
Wire bonding material/diameter/supplier	Ag 96.5 0.8 MIL Diam			
Molding compound material/supplier/reference	RESIN SUMITOMO G770			
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3			
Package 10 - WLCSP 49 B03Q				
Assembly plant name / location	SC AMKOR ATT1, Taiwan.			
Pitch (mm)	0.4			
Die thickness after back-grinding (µm)	355 +/- 25			
Die sawing method	Laser Groove			
Bill of Material elements				
PBO material/reference	Passivation HD8820			
RDL	Copper			
UBM	Ti/Cu/Cu			
Balls metallurgy/diameter/supplier (BGA/CSP)	Solder ball SAC405 Diam 230um			
Backside Coating material/supplier/reference	Back side coating PET film			



*STM32G431/G441/GBK1x* – *Reliability Evaluation Report* 

Package Moisture Sensitivity Level	MSL 1
(JEDEC J–STD020D)	

#### 2.2.3 Reliability testing information

#### <u>Table 3</u>

Reliability Testing Information	
Reliability laboratory name / location	ST GRAL in Grenoble

<u>Note:</u> ST is ISO 9001 certified. This induces certification of all internal and subcontractor labs. ST certification document can be downloaded under the following link: <u>http://www.st.com/content/st\_com/en/support/guality-and-reliability/certifications.html</u>

#### **3 TESTS RESULTS SUMMARY**

## 3.1 Lot Information

#### Table 4

Lot #	Diffusion Lot / Wafer ID	Die Revision (Cut)	Assy Lot / Trace Code	Raw Line	Package	Assy Information Package #	Note
1	9R742036 Wafer#2	1.0	7B809834	P01L*468ESXA	LQFP 14x14 100L	1	Die Reliability assessment.
2	9R829134 Wafer#2	2.0	7B839734	P01L*468ESXB	LQFP 14x14 100L	1	Die Reliability assessment.
3	9R829137 Wafer#3	2.1	7B901542	P01L*468ESXZ	LQFP 14x14 100L	1	Die Reliability assessment.
4	9R928234 Wafer#1	2.2	7B940656	P01L*468ESXY	LQFP 14x14 100L	1	Die Reliability assessment.
5	9R928234 Wafer#7	2.2	GQ943295	S09X*468ISXY	LQFP 12x12 80L	3	Package Reliability assessment.
6	9R928234 Wafer#7	2.2	GQ94425K	S09X*468ISXY	LQFP 12x12 80L	3	Package Reliability assessment.
7	9R742036 Wafer#14	1.0	GQ81429F	S05W*468ISXA	LQFP 10x10 64L	4	Package Reliability assessment.
8	9R742036 Wafer#14	1.0	GQ81429D	S05B*468ISXA	LQFP 7x7 48L	5	Package Reliability assessment.
9	9R742036 Wafer#14	1.0	GQ821269	S35B*468ISXA	LQFP 7x7 48L (GBK1 option)	5	Package Reliability assessment.
10	9R742036 Wafer#14	1.0	GQ8142A9	S05V*468ISXA	LQFP 7x7 32L	6	Package Reliability assessment.
11	9R742036 Wafer#10	1.0	7B818A3R	P021*468ESXA	UFBGA 5x5 64L	7	Package Reliability assessment.
12	9R742036 Wafer#14	1.0	GQ81426W	SOMI*468ISXA	UFQFPN 7x7 48L	8	Package Reliability assessment.
13	9R742036 Wafer#15	1.0	GQ81429G	SOMG*468ISXA	UFQFPN 5x5 32L	9	Package Reliability assessment.
14	9R742036 Wafer#12	1.0	A5814007	T0GV*468ESXA	WLCSP 49L	10	Package Reliability assessment.
15	9R030016 Wafer#19	2.3	7B038477	P01L*468ESXX	LQFP 14x14 100L	2	Die Reliability assessment.



#### Test plan and results summary

#### Table 5 - ACCELERATED LIFETIME SIMULATION TESTS

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
HTOL	JESD22 A108	Ta=125°C Duration= 1200H Vcore :1V28 Vdd : 3V6	2	77	154	Lot1: 0/77 Lot2: 0/77	
		Ta=125°C Duration= 168H Vcore :1V28 Vdd : 3V6	2	77	154	Lot3: 0/77 Lot4: 0/77 Lot15:0/77	
ESD HBM	ANSI/ESDA/ JEDEC JS-001	1500 Ω, 100 pF 2kV class2	3	3	9	Lot1: 0/3 Lot2: 0/3 Lot3: 0/3 Lot4: 0/3 Lot15: 0/3	
ESD CDM	ANSI/ESDA/ JEDEC JS-002	250V	3	3	9	Lot1: 0/3 Lot2: 0/3 Lot3: 0/3 Lot4: 0/3 Lot15: 0/3	
Latch Up	JESD78	130°C	3	3	9	Lot1: 0/3 Lot2: 0/3 Lot3: 0/3 Lot4: 0/3 Lot15: 0/3	
EDR	JESD22-A117	10kcy EW @ 125°C then Storage HTB 150°C - Duration 1500H	2	77	154	Lot1: 0/77 Lot2: 0/77	
		10kcy EW @ 125°C then Storage HTB 150°C - Duration 168H	1	77	77	Lot4: 0/77	
EDR	JESD22-A117	10kcy EW @ 25°C then Storage HTB 150°C - Duration 168h	3	77	234	Lot1: 0/77 Lot2: 0/77 Lot4: 0/77	
EDR	JESD22-A117	10kcy EW @ -40°C then Storage HTB 150°C - Duration 168H	3	77	234	Lot1: 0/77 Lot2: 0/77 Lot4: 0/77	
ELFR	JESD22-A108 JESD74	Ta=125°C Duration= 48hrs Vcore :1V28 Vdd : 3V6	2	500	1000	Lot1: 0/500 Lot2: 0/500	



#### Table 6 – ACCELERATED ENVIRONMENT STRESS TESTS

_								
	Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicab
Γ	ESD	ANSI/ESDA/	250V	4	3	12	Lot1: 0/3	
	CDM	JEDEC JS-002					Lot2: 0/3	
							Lot3: 0/3	
							Lot4: 0/3	
							Lot15: 0/3	

#### For LQFP 14x14 100L

Note: Test method revision reference is the one active at the date of reliability trial execution

#### For LQFP 12x12 80L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL3 (192h@30C/60%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	2	256	512	Lot 5: 0/256 Lot 6: 0/256	Included in MDG–MCD–RER1818
тс	JESD22-A104	Ta=−65/150°C Duration= 500cyc ⊠ After PC	2	77	154	Lot 5: 0/77 Lot 6: 0/77	Included in MDG–MCD–RER1818
HTSL	JESD 22-A103	Ta=150°C , Duration= 1000hrs ⊠ After PC	2	77	154	Lot 5: 0/77 Lot 6: 0/77	Included in MDG–MCD–RER1818
UHAST	JESD 22-A118	Ta=130°C ,85% RH Duration= 96hrs ⊠ After PC	2	77	154	Lot 5: 0/77 Lot 6: 0/77	Included in MDG–MCD–RER1818
ТНВ	JESD 22-A101	Ta=85°C/85%RH VDD=3v6 Duration= 1000hrs ⊠ After PC	2	25	50	Lot 5: 0/25 Lot 6: 0/25	Included in MDG–MCD–RER1818
ESD CDM	ANSI/ESDA/ JEDEC JS-002	250V	1	3	3	Lot 5: 0/3	Included in MDG–MCD–RER1818

<u>Note</u>: Test method revision reference is the one active at the date of reliability trial execution <u>Note</u>2 : silver wire is more sensitive and qualify the gold wire solution



#### For LQFP 10x10 64L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
ESD	ANSI/ESDA/	250V	1	3	3	Lot7: 0/3	
CDM	JEDEC JS-002						

Note: Test method revision reference is the one active at the date of reliability trial execution

#### For LQFP 7x7 48L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
ESD	ANSI/ESDA/	250V	1	3	3	Lot8: 0/3	
CDM	JEDEC JS-002						

Note: Test method revision reference is the one active at the date of reliability trial execution

#### For LQFP 7x7 48L (STM32GBK1x)

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
ESD	ANSI/ESDA/	250V	1	3	3	Lot9: 0/3	
CDM	JEDEC JS-002						

Note: Test method revision reference is the one active at the date of reliability trial execution

#### For LQFP 7x7 32L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
ESD	ANSI/ESDA/	250V	1	3	3	Lot10: 0/3	
CDM	JEDEC JS-002						



#### For UFBGA 5x5 64L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL3 (192h@30C/60%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	1	231	231	Lot 11: 0/231	
тс	JESD22-A104	Ta=-65/150°C Duration= 500cyc ⊠ After PC	1	77	77	Lot 11: 0/77	
HTSL	JESD 22-A103	Ta=150°C , Duration= 1000hrs ⊠ After PC	1	77	77	Lot 11: 0/77	
ТНВ	JESD 22-A101	Ta=85°C/85%RH VDD=3v6 Duration= 1000hrs ⊠ After PC	1	77	77	Lot 11: 0/77	
ESD CDM	ANSI/ESDA/ JEDEC JS-002	250V	1	3	3	Lot11:0/3	

Note: Test method revision reference is the one active at the date of reliability trial execution

#### For UFQFPN 7x7 48L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
ESD	ANSI/ESDA/	250V	1	3	3	Lot12: 0/3	
CDM	JEDEC JS-002						

Note: Test method revision reference is the one active at the date of reliability trial execution

#### For UFQFPN 5x5 32L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
ESD	ANSI/ESDA/	250V	1	3	3	Lot13: 0/3	
CDM	JEDEC JS-002						



#### For WLCSP 49

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL1 (168h@85C/85%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	1	308	308	Lot14 :0/308	
тс	JESD22-A104	Ta=−65/150°C Duration= 500cyc ⊠ After PC	1	77	77	Lot14 : 0/77	
HTSL	JESD 22-A103	Ta=150°C , Duration= 1000hrs ⊠ After PC	1	77	77	Lot14 : 0/77	
UHAST	JESD 22-A118	Ta=130°C ,85% RH Duration= 96hrs ⊠ After PC	1	77	77	Lot14 : 0/77	
ТНВ	JESD 22-A101	Ta=85°C/85%RH VDD=3v6 Duration= 1000hrs ⊠ After PC	1	77	77	Lot14 : 0/77	
ESD CDM	ANSI/ESDA/ JEDEC JS-002	250V	1	3	3	Lot14:0/3	



#### Table 8 - PACKAGE ASSEMBLY INTEGRITY TESTS

#### For LQFP 12x12 80L

Test code	Method	Tests Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
СА	Construction Analysis including –Wire bond shear –Wire bond pull –Solderability	JESD 22B102 JESDB100/ B108	1	50	50	Lot5: 0/50	Included in: MDG-MCD-RER1818 No concern

### 4 APPLICABLE AND REFERENCE DOCUMENTS

Reference	Short description				
JESD47	Stress-Test-Driven Qualification of Integrated Circuits				
SOP2.4.4	Record Management Procedure				
SOP2.6.2	Internal Change Management				
SOP2.6.7	Finished Good Maturity Management				
SOP2.6.9	Package & Process Maturity Management in BE				
SOP2.6.11	Program Management for Product Development				
SOP2.6.17	Management of Manufacturing Transfers				
SOP2.6.19	Front-End Technology Platform Development and Qualification				
DMS 0061692	Reliability Tests and Criteria for Product Qualification				
ANSI/ESDA	Electrostatic discharge (ESD) sensitivity testing human body model (HRM)				
JEDEC JS-001	Electrostatic discharge (ESD) sensitivity testing numan body model (nbm)				
ANSI/ESDA	Electrostatic discharge (ESD) sensitivity testing charge device model (CDM)				
JEDEC JS-002					
JESD78	IC Latch-up test				
JESD 22-A108	Temperature, Bias and Operating Life				
JESD 22-A103	High Temperature Storage Life				
J-STD-020:	Moisture/reflow sensitivity classification for non-hermetic solid state surface mount devices				
JESD22-A113:	Preconditioning of non-hermetic surface mount devices prior to reliability testing				
JESD22-A118:	Unbiased Highly Accelerated temperature & humidity Stress Test				
JESD22-A104:	Temperature cycling				
JESD22-A110:	Temperature Humidity Bake				
JESD 22B102:	Solderability test				
JESD22B100/B108:	Physical dimension				



#### 5 GLOSSARY

Reference	Short description
HTOL	High Temperature Operating Life
EDR	Endurance and Data Retention
ELFR	Early Failure Rate
PC	Preconditioning (solder simulation)
ТНВ	Temperature Humidity Bias
тс	Temperature cycling
uHAST	Unbiased Highly Accelerated Stress Test
HAST	Highly Accelerated Stress Test
HTSL	High temperature storage life
DMS	ST Advanced Documentation Controlled system/ Documentation Management system
ESD HBM	Electrostatic discharge (human body model)
ESD CDM	Electrostatic discharge (charge device model)
LU	Latch-up
CA	Construction Analysis

### **6** REVISION HISTORY

Pavision	Pavisian Author Contant description			Approval List						
Revision	Author	Content description	Function	Location	Name	Date				
			Div. Quality	Rousset		28 <sup>th</sup> -Feb-2019				
			Manager		Fascal NARCHE					
1.0	Moses TAN	Initial Release		Grenoble	Dominique GALIANO	26 <sup>th</sup> -Feb-2019				
			Q&R Quality	Rousset	Frederic BRAVARD	18 <sup>th</sup> -Feb-2019				
			Manager	Rousset	Frederic BRAVARD	13 <sup>th</sup> Mar 2019				
1 1		Updated with Reliability trial	Q&R Quality	Cranabla	Dominique CALIANO	10th Doc 2010				
1.1	MOSES TAIN	results on Cut 2.0, 2.1, 2.2	Manager	Grenoble	Dominique GALIANO	10 <sup>44</sup> Dec 2019				
	Berengere									
1.2	ROUTIER-	Updated with Reliability trial	Q&R Quality	Cranobla	Dominique CALIANO	0 th Oct 2020				
1.2	SCAPPUCCI	results on LQFP80	Manager	Grenoble	Dominique GALIANO	9 ··· OCI 2020				
	Moses TAN									
1.2		Updated with Reliability trial	Q&R Quality	Cranabla	Dominique CALIANO	0 th Nov 2020				
1.5	MOSES TAN	results on Cut 2.3	Manager	Grenoble	Dominique GALIANO	9 ··· NOV 2020				



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## Reliability Evaluation Report MDG-MCD-RER1703

STM32G471/G473/G474/G483/G484

## (469x66)

Reliability Evaluation Purpose (New Product Qualification)

	General Information			Traceability
Commercial Product	STM32G471/G473/G474 xB/xC/xE STM32G483/G484 xE		Diffusion Plant	TSMC Fab14, Taiwan.
Product Line	469X66		Assembly Plant	SC AMKOR ATP1, Philippines. SC AMKOR ATP3, Philippines. AMKOR ATT1, Taiwan. JSCC, China. ASEKH, Taiwan
Die revision	469XXXX (Cut2.3)			
Product Description	STM32G47x / G48x family			
Package	LQFP14x14 128L, LQFP14x14 100L LQFP12x12 80L, LQFP10x10 64L LQFP7x7 48L, TFBGA8x8 100L, UFBGA6x6 121L, UFQFPN7x7 48L, WLCSP81	Reliability Assessment		ability Assessment
Silicon Technology	TSMC Fab14 90ULL		Pass	
Division	MDG-MCD		Fail	
Reliability Maturity Level	30		Investigation required	

**Note:** this report is a summary of the reliability trials performed in good faith by STMicroelectronics in order to evaluate the electronic device conformance to its specific mission profile. This report and its contents shall not be disclosed to a third party without previous written agreement from STMicroelectronics or under the approval of the author (see below).



#### *Quality & Reliability –MDG–MCD STM32G47x/G48x – Reliability Evaluation Report*

Version	Date	Author	Function
1.0	1 <sup>st</sup> Mar 2019	Pascal CARDOSI	MDG-MCD-Q&R Engineer
2.0	29 <sup>th</sup> Jul 2019	Pascal CARDOSI	MDG-MCD-Q&R Engineer
2.1	4 <sup>th</sup> Dec 2019	Pascal CARDOSI	MDG-MCD-Q&R Engineer
2.2	20 <sup>th</sup> Apr 2020	Lionel NEVORET	MDC MCD ORD Engineers
2.2		Pascal CARDOSI	MDG-MCD-Q&R Engineers
2.2	Ath New 2020	Berengere ROUTIER-SCAPPUCCI	
2.5	4" NOV 2020	Pascal CARDOSI	

## APPROVED BY:

## VERSION 1.0

Function	Location	Name	Date
Division Q&R Responsible	Rousset	Frederic BRAVARD	01-Mar-2019
Division Quality Manager	Rousset	Pascal NARCHE	01-Mar-2019

## **VERSION 2.0**

Function	Location	Name	Date
Division Q&R Manager	Rousset	Frederic BRAVARD	29 <sup>th</sup> -Jul-2019

## VERSION 2.1

Function	Location	Name	Date
Division Q&R Responsible	Grenoble	Dominique GALIANO	06-Dec -2019

## **VERSION 2.2**

Function	Location	Name	Date
Division Q&R Responsible	Grenoble	Dominique GALIANO	11-May-2020

## **VERSION 2.3**

Function	Location	Name	Date
Division Q&R Responsible	Grenoble	Dominique GALIANO	9 <sup>th</sup> Nov 2020



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## 1 RELIABILITY EVALUATION OVERVIEW

## 1.1 Objective

The aim of this report is to present results of the reliability evaluation performed on STM32G47x/G48x xB/xC/xE – Die 469XXXX.

Test vehicle is described here below:

Product	Process / Package	Diffusion / Assembly plant
STM32C474OFT6	901111 10FP 14x14 1281	TSMC Fab14 , SC AMKOR
	500EE, EQT1 14X14 128E	АТРІ
	901111 LOEP 14×14 1001	TSMC Fab14 , SC AMKOR
51105204740210	900EL, EQIP 14X14 100E	АТРІ
STM32G474MET6	90ULL, LQFP 12x12 80L	TSMC Fab14 , JSCC
STM32G474RET6	90ULL, LQFP 10x10 64L	TSMC Fab14 , JSCC
STM32G474CET6	90ULL, LQFP 7x7 48L	TSMC Fab14 , JSCC
STM32G474VEH6		TSMC Fab14 , SC AMKOR
	900EL, TEBGA 8x8 100E	АТР3
STM32G474PEI6	90ULL, UFBGA 6x6 121L	TSMC Fab14 , ASEKH
STM32G474CEU6	90ULL, UFQFPN 7x7 48L	TSMC Fab14 , JSCC
		TSMC Fab14 , SC AMKOR
	JUULL, WECSF OIL	ATTI

Qualification is based on standard STMicroelectronics Corporate Procedures for Quality and Reliability, in full compliancy with the JESD-47 international standard



## 1.2 Reliability Strategy

The STM32G47x/G48x xB/xC/xE – Die 469XXXX, is processed in the 90ULL process from TSMC Fab14 Taiwan plant which is qualified through ORCA 1M – Die 415 (RERMCD1112) for our division.

All packages used for this product, are qualified at division level or have been qualified for this project

Package	Reference	Assy Plant location	
	RERMCD1312 /		
	RERMCD1703	AMRORATET	
	RERMCD1312 /		
	RERMCD1112	AMRORATET	
LQFP 12x12 80L	RERMCD1818	JSCC, China	
LQFP 10x10 64L	RERMCD1621	JSCC, China	
LQFP 7x7 48L	RERMCD1621	JSCC, China	
TFBGA 8x8 100L	RERMCD1309	AMKOR ATP3	
	RERMCD1901 /		
UFBGA 6X6 121L	RERMCD1703	ASEKH, TAIWAN	
UFQFPN 7x7 48L	RERMCD1622 /	ISCC China	
	RERMCD1718		
WLCSP 81L	RERMCD1112	AMKOR ATT1	

According to "RELIABILITY TESTS AND CRITERIA FOR QUALIFICATION" specification (DMS 0061692), the following qualification strategy has been defined:

- Die Qualification:
  - Cut1.0:1 full qualification lot to assess the die in LQFP100 package.
  - Cut2.0:1 full qualification lot to assess the die in LQFP100 package.
  - Cut2.1:1 subset qualification lot to assess the die in LQFP100 package.
  - Cut2.2:1 subset qualification lot to assess the die in LQFP100 package
  - Cut2.3:1 subset qualification lot to assess the die in LQFP100 package

Note: For all Cuts, ESD HBM & LU is done in LQFP128 (Max pin count)



#### • Package Qualification:

The reliability test plan and result summary are presented in the following tables:

Package	Body	Pitch	Package Code	Wire	Assembly	Bonding Option	Trial
LQFP 128	14x14	0.4	тс	Gold	ATP1		1 reliability lot
LQFP 100	14x14	0.5	1L	Gold	ATP1		CDM only
LQFP80	12x12	0.5	9X	Gold	JSCC		1 reliability lot
LQFP 64	10x10	0.5	5W	Silver/ULA	JSCC		1 reliability lot
LQFP 48	7x7	0.5	5B	Silver/ULA	JSCC		CDM only
TFBGA 100L	8x8	0.8	A08Q (DY)	Gold	ATP3		1 reliability lot & Construction Analysis
UFBGA 121L	6x6	0.6	BOCU(7B)	Gold	ASE		1 reliability lot & Construction Analysis
UFQFN 48L	7x7	0.5	A0B9 (MI)	Silver	JSCC		1 reliability lot
WLCSP81	-	0.4	B068 (IY)	-	ATT1		1 reliability lot

## 1.3 Conclusion

All reliability tests have been completed with positive results. Neither functional nor parametric rejects were detected at final electrical testing.

According to good reliability tests results in line with validated product mission profile and reliability strategy, the qualification is granted for the STM32G47x/G48x xB/xC/xE – Die 469XXXX in all packages listed in the Chapter 1.2.

Report will be updated when new reliability results are available

Refer to Section 3.0 for reliability test results.

## 2 PRODUCT OR TEST VEHICLE CHARACTERISTICS

## 2.1 Generalities

STM32G47x product is based on Arm<sup>®</sup> 32-bit Cortex<sup>®</sup>-M4 CPU with FPU, Adaptive realtime accelerator (ART Accelerator<sup>™</sup>) allowing 0-wait-state execution from Flash memory, frequency up to 170 MHz with 213 DMIPS, MPU, DSP instructions. There are 512 Kbytes of Flash memory with ECC

support, 5 12-bits resolution ADC, 7 12-bit DAC, 7 ultra-fast comparators, 6 operational amplifiers, 17 timers, and USB Type-C power delivery controller in this product.

For additional information concerning the product behavior, refer to STM32G47x/STM32G48x datasheets.



## 2.2 Traceability

## 2.2.1 Wafer fab information

Tabl		1
IdD	Ie.	

Wafer fab information	
FAB1	
Wafer fab name / location	TSMC Fab14 / Taiwan
Wafer diameter (inches)	12
Wafer thickness (µm)	775 +/- 25
Silicon process technology	90nm eFlash Generic TSMC
Number of masks	43
Die finishing front side (passivation) materials/thicknesses (µm)	PSG + NITRIDE, 1.75
Die area (Stepping die size) (µm)	4298.4, 4045.6
Die pad size (X,Y) (µm)	123, 59
Sawing street width (X,Y) (µm)	80, 80
Metal levels/Materials/Thicknesses (µm)	Metal 1 Cu 0.24 / Metal 2 Cu 0.31 / Metal 3 Cu 0.31 Metal 4 Cu 0.31 / Metal 5 Cu 0.31 / Metal 6 Cu 0.85 Metal 7 AlCu 1.45
Die over coating (material/thickness)	No
FIT level (Ea=0.7eV, C.L: 60%, 55°C)	3.1 FITs at qualification date
Soft Error Rate - Alpha SER [FIT/Mb] - Neutron SER [FIT/Mb] - Conditions	Alpha SER: 491 FIT/Mb Neutron SER: 445 FIT/Mb Neutron SER is an estimation at sea level of NYC (14n/h/cm <sup>2</sup> ). Alpha result is estimated using a nominal flux of 0.001α/h/cm <sup>2</sup>
Wafer Level Reliability - Electro-Migration (EM) - Time Dependent Dielectric Breakdown (TDDB) or Gate Oxide Integrity (GOI) - Hot Carrier Injection (HCI) - Negative Bias Thermal Instability (NBTI) - Stress Migration (SM)	Yes
Other Device(s) using same process	STM32L4x, STM32G4x product family, 415, 435, 461, 462, 464, 470, 468



## 2.2.2 Assembly information

## Table 2

Assembly Information	
Package 1 - LQFP 14x14x1.4 128L TC	
Assembly plant name / location	SC AMKOR ATP1, Philippines
Pitch (mm)	0.4
Die thickness after back-grinding (µm)	375 +/- 25
Die sawing method	Mechanical Sawing
Bill of Material elements	
Lead Frame material /supplier/reference	LF FOR LQ 128L PAD 5.0 SID 101385780 DR post p
Die attach material/type(glue/film)/supplier	Glue Evertech AP4200
Wire bonding material/diameter/supplier	GOLD WIRE 0.8MIL
Molding compound material/supplier/reference	Resin Sumitomo G631HQ
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3
Package 2 - LQFP 14x14x1.4 100L 1L	
Assembly plant name / location	SC AMKOR ATP1, Philippine.
Pitch (mm)	0.5
Die thickness after back-grinding (µm)	375 +/- 25
Die sawing method	Mechanical Sawing
Bill of Material elements	
Lead Frame material/supplier/reference	LQFP14x14 100L PPF 5sq SID#101389126
Die attach material/type(glue/film)/supplier	GLUE SUMITOMO EPOXY CRM 1076YB
Wire bonding material/diameter/supplier	GOLD WIRE 0.8MIL
Molding compound material/supplier/reference	Resin Sumitomo G631HQ
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3
Package 3 - LQFP 12x12x1.4 80L 9X	
Assembly plant name / location	JSCC, China.
Pitch (mm)	0.5
Die thickness after back-grinding (µm)	375 +/- 25
Die sawing method	Mechanical Sawing
Bill of Material elements	
Lead Frame material /supplier/reference	LQ12 80L 208sq eff slot Etch LF JSCC
Lead frame finishing (material/thickness)	PURE TIN thickness: tolerance 7 to 20µm
Die attach material/type(glue/film)/supplier	D/A Ablestik 3230
Wire bonding material/diameter/supplier	Gold 0.8 MIL Diam
Molding compound material/supplier/reference	Mold Sumitomo low alpha G631SHQ
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3



Package 4 - LQFP 10x10x1.4 64L 5W	
Assembly plant name / location	JSCC, China.
Pitch (mm)	0.5
Die thickness after back-grinding (µm)	375 +/- 25
Die sawing method	Mechanical Sawing
Bill of Material elements	
Lead Frame material /supplier/reference	LQFP64 236sq no slots STMP LF JSCC
Die attach material/type(glue/film)/supplier	D/A Ablestik 3230
Wire bonding material/diameter/supplier	Ag 96.5 0.8 MIL Diam
Molding compound material/supplier/reference	Mold Sumitomo low alpha G631SHQ
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3
Package 5 - LQFP 7x7x1.4 48L 5B	
Assembly plant name / location	JSCC, China.
Pitch (mm)	0.5
Die thickness after back-grinding (µm)	375 +/- 25
Die sawing method	Mechanical Sawing
Bill of Material elements	
Lead Frame material /supplier/reference	LQFP48L 184sq Eff slots pur tin STMP LF JSCC
Die attach material/type(glue/film)/supplier	D/A Ablestik 3230
Wire bonding material/diameter/supplier	Ag 96.5 0.8 MIL Diam
Molding compound material/supplier/reference	Mold Sumitomo low alpha G631SHQ
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3
Package 6 - TFGBA 8x8x1.2 100L A08Q (DY)	
Assembly plant name / location	SC AMKOR ATP3, Philippines
Pitch (mm)	0.8
Die thickness after back-grinding (µm)	178 +/- 15
Die sawing method	Laser Groove + Mechanical Sawing
Bill of Material elements	
Lead Frame material /supplier/reference	subst for TFBGA 8x8 P 0.8 SID 101406557
Die attach material/type(glue/film)/supplier	ABLEBOND GLUE 2300
Wire bonding material/diameter/supplier	WIRE GOLD DIAM. 0.8 MIL
Balls metallurgy/diameter/supplier	SOLDER BALL SAC 105 DIAM 0.35 MM
Molding compound material/supplier/reference	MOLDING COMPOUND GE100LFCS
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3



Package 7 – UFGBA 6x6x0.6 121L BOCU (7B)		
Assembly plant name / location	ASEKH – TAIWAN	
Pitch (mm)	0.5	
Die thickness after back-grinding (µm)	75 +/- 10	
Die sawing method	Mechanical Sawing	
Bill of Material elements		
Lead Frame material /supplier/reference	SUBSTRATE UFBGA 6x6 121 P0.5 ASE A27254	
Die attach material/type(glue/film)/supplier	D/A Tape ABLESTICK ATB-125	
Wire bonding material/diameter/supplier	wire gold 2N 0.8 mils	
Balls metallurgy/diameter/supplier	SOLDER BALLS WITH 200 DIAM SN96.5 AG3.5%	
Molding compound material/supplier/reference	Resin KYOCERA G1250AAS ULA	
Package Moisture Sensitivity Level	MSL 3	
(JEDEC J-STD020D)		
Package 8 – UFQFPN 7x7x0.55 48L A0B9 (MI)		
Assembly plant name / location	JSCC, China.	
Pitch (mm)	0.5	
Die thickness after back-grinding (µm)	150 +/- 25	
Die sawing method	Mechanical Sawing	
Bill of Material elements		
Lead Frame material /supplier/reference	LF FOR UQFN 7x7 48L Sn PAD 5.2 MM SQ Groove	
Die attach material/type(glue/film)/supplier	Glue Hitachi EN4900GC	
Wire bonding material/diameter/supplier	Ag 96.5 0.8 MIL Diam	
Molding compound material/supplier/reference	RESIN SUMITOMO G770	
Package Moisture Sensitivity Level (JEDEC J–STD020D)	MSL 3	
Package 9 - WLCSP 81 B068 (IY)		
Assembly plant name / location	SC AMKOR ATT1, Taiwan.	
Pitch (mm)	0.4	
Die thickness after back-grinding (µm)	355 +/- 25	
Die sawing method	Laser Groove	
Bill of Material elements		
PBO material/reference	Passivation HD8820	
RDL	Copper 6um	
UBM	Ti/Cu/Cu	
Balls metallurgy/diameter/supplier (BGA/CSP)	Solder ball SAC405 Diam 230um	
Backside Coating material/supplier/reference	Back side coating PET film	
Package Moisture Sensitivity Level (JEDEC J–STD020D)	MSL 1	



Package 10 - LQFP 14x14x1.4 128L TC	
Assembly plant name / location	SC AMKOR ATP1, Philippines
Pitch (mm)	0.4
Die thickness after back-grinding (µm)	375 +/- 25
Die sawing method	Laser Groove + Mechanical Sawing
Bill of Material elements	
Lead Frame material /supplier/reference	LF FOR LQ 128L PAD 5.0 SID 101385780 DR post p
Die attach material/type(glue/film)/supplier	Glue Evertech AP4200
Wire bonding material/diameter/supplier	GOLD WIRE 0.8MIL
Molding compound material/supplier/reference	Resin Sumitomo G631HQ
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3
Package 11 - LQFP 14x14x1.4 100L 1L	·
Assembly plant name / location	SC AMKOR ATP1, Philippine.
Pitch (mm)	0.5
Die thickness after back-grinding (µm)	375 +/- 25
Die sawing method	Laser Groove + Mechanical Sawing
Bill of Material elements	
Lead Frame material/supplier/reference	LQFP14x14 100L PPF 5sq SID#101389126
Die attach material/type(glue/film)/supplier	GLUE SUMITOMO EPOXY CRM 1076YB
Wire bonding material/diameter/supplier	GOLD WIRE 0.8MIL
Molding compound material/supplier/reference	Resin Sumitomo G631HQ
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3

## 2.2.3 Reliability testing information

#### <u>Table 3</u>

Reliability Testing Information	
Reliability laboratory name / location	ST RSST in Rousset

<u>Note:</u> ST is ISO 9001 certified. This induces certification of all internal and subcontractor labs. ST certification document can be downloaded under the following link: <u>http://www.st.com/content/st\_com/en/support/guality-and-reliability/certifications.html</u>



## **3 TESTS RESULTS SUMMARY**

## 3.1 Lot Information

## <u>Table 4</u>

Lot #	Diffusion Lot / Wafer ID	Die Revision (Cut)	Assy Lot / Trace Code	Raw Line	Package	Assy Information Package #	Note
1	9R742046 Wafer#03	1.0	7B810883	P01L*469ESXA	LQFP 14x14 100L	2	Die Reliability assessment.
2	9R829130 Wafer#02	2.0	7B839653	P01L*469ESXB	LQFP 14x14 100L	2	Die Reliability assessment.
3	9R829133 Wafer#02	2.1	7B852367	P01L*469ESXZ	LQFP 14x14 100L	2	Die Reliability assessment.
4	9R742046 Wafer#02	1.0	7B810882	POTC*469ESXA	LQFP 14x14 128L	1	Die Reliability assessment.
5	9R829130 Wafer#05	2.0	7B841737	POTC*469ESXB	LQFP 14x14 128L	1	Die Reliability assessment.
6	9R829133 Wafer#01	2.1	7B851679	POTC*469ESXZ	LQFP 14x14 128L	1	Die Reliability assessment.
7	9R949165 Wafer#10	2.2	GQ01726G	709X*469ESXY	LQFP 12x12 80L	3	Package Reliability assessment.
8	9R742046 Wafer#09	1.0	GQ81024X	S05W*469ISXA	LQFP 10x10 64L	4	Package Reliability assessment.
9	9R742046 Wafer#09	1.0	GQ81024Y	S05B*469ISXA	LQFP 7x7 48L	5	Package Reliability assessment.
10	9R742046 Wafer#12	1.0	7B817A5W	P1DY*469ESXA	TFBGA 8x8 100L	6	Package Reliability assessment.
11	9R742046 Wafer#07	1.0	GQ81327B	SOMI*469ISXA	UFQFPN 7x7 48L	8	Package Reliability assessment.
12	9R742046 Wafer#11	1.0	A5811007	T0IY*469ESXA	WLCSP 81L	9	Package Reliability assessment.



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13	9R928236 Wafer#02	2.2	7B940388	P01L*469ESXY	LQFP 14x14 100L	2	Die Reliability assessment.
14	9R928236 Wafer#02	2.2	7B942638	POTC*469ESXY	LQFP 14x14 128L	1	Die Reliability assessment.
15	9R928236 Wafer#12	2.2	AA002171	E07B*469XXXY	UFBGA 6x6 121L	7	Package Reliability assessment.
16	9R030017 Wafer#01	2.3	7B034283	P01L*469ESXX	LQFP 14x14 100L	11	Die Reliability assessment.
17	9R030017 Wafer#01	2.3	7B034284	POTC*469ESXX	LQFP 14x14 128L	10	Die Reliability assessment.



## 3.2 Test plan and results summary

#### Table 5 – ACCELERATED LIFETIME SIMULATION TESTS

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lo t Fail/S.S.	Comments: (N/A =Not Applicable)
HTOL	JESD22 A108	Ta=125°C Duration= 168h/1200H Vcore :1V28 Vdd : 3V6	4	77	308	Lot1: 1200h 0/77 Lot2: 1200h 0/77 Lot3: 168h 0/77 Lot13: 168h 0/77 Lot13: 168h 0/77	
esd HBM	ANSI/ESDA/ JEDEC JS-001	1500 Ω, 100 pF 2kV class2	4	3	12	Lot4: 0/3 Lot5: 0/3 Lot6: 0/3 Lot14: 0/3 Lot 17: 0/3	
ESD CDM	ANSI/ESDA/ JEDEC JS-002	250V	4	3	12	Lot4: 0/3 Lot5: 0/3 Lot6: 0/3 Lot14: 0/3 Lot 17: 0/3	
Latch Up	JESD78	130°C	4	3	12	Lot4: 0/3 Lot5: 0/3 Lot6: 0/3 Lot14: 0/3 Lot 17: 0/3	
EDR	JESD22-A117	10kcy EW @ 125°C then Storage HTB 150°C - Duration 1500h	2	77	154	Lot1: 0/77 Lot2: 0/77	
EDR	JESD22-A117	10kcy EW @ 125°C then Storage HTB 150°C – Duration 168h	1	77	77	Lot13: 0/77	
EDR	JESD22-A117	10kcy EW @ 25°C then Storage HTB 150°C - Duration 168h	3	77	231	Lot1: 0/77 Lot2: 0/77 Lot13: 168h 0/77	
EDR	JESD22-A117	10kcy EW @ -40°C then Storage HTB 150°C - Duration 168H	3	77	231	Lot1: 0/77 Lot2: 0/77 Lot13: 168h 0/77	
ELFR	JESD22–A108 JESD74	Ta=125°C Duration= 48hrs Vcore :1V28 Vdd : 3V6	2	500	1000	Lot1: 0/500 Lot2: 0/500	



#### Table 6 – ACCELERATED ENVIRONMENT STRESS TESTS

#### For LQFP 14x14 128L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/L ot	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL3 (192h@30C/60%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	1	308	308	Lot4: 0/308	
тс	JESD22-A104	Ta=−65/150°C Duration= 500cyc ⊠ After PC	1	77	77	Lot4: 0/77	
HTSL	JESD 22-A103	Ta=150°C, Duration= 1000hrs ⊠ After PC	1	77	77	Lot4: 0/77	
UHAST	JESD 22-A118	Ta=130°C ,85% RH Duration= 96hrs ⊠ After PC	1	77	77	Lot4: 0/77	
ТНВ	JESD 22-A101	Ta=85°C/85%RH VDD=3v6 Duration= 1000hrs⊠ After PC	1	77	77	Lot4: 0/77	
ESD CDM	ANSI/ESDA/ JEDEC JS-002	250V	3	3	9	Lot4: 0/3 Lot5: 0/3 Lot6: 0/3 Lot14: 0/3 Lot14: 0/3	

<u>Note</u>: Test method revision reference is the one active at the date of reliability trial execution

#### For LQFP 14x14 100L

Test code	Stress method	Stress Conditions	Lots	s.s.	Total	Results/L ot	Comments: (N/A =Not Applicable)
ESD CDM	ANSI/ESDA/ JEDEC JS-002	250V	1	3	1	Lot1: 0/3	



#### For LQFP 12x12 80L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/L ot	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL3 (192h@30C/60%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	1	308	308	Lot7:	Included in MDG–MCD–RER1818
тс	JESD22-A104	Ta=−65/150°C Duration= 500cyc ⊠ After PC	1	77	77	Lot7:	Included in MDG-MCD-RER1818
HTSL	JESD 22-A103	Ta=150°C , Duration= 1000hrs ⊠ After PC	1	77	77	Lot7:	Included in MDG-MCD-RER1818
UHAST	JESD 22-A118	Ta=130°C ,85% RH Duration= 96hrs ⊠ After PC	1	77	77	Lot7:	Included in MDG-MCD-RER1818
ТНВ	JESD 22-A101	Ta=85°C/85%RH VDD=3v6 Duration= 1000hrs ⊠ After PC	1	25	25	Lot7:	Included in MDG-MCD-RER1818
ESD CDM	ANSI/ESDA/ JEDEC JS-002	250V	1	3	3	Lot7:	Included in MDG–MCD–RER1818



#### For LQFP 10x10 64L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/L ot	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL3 (192h@30C/60%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	1	308	308	Lot8: 0/308	
тс	JESD22-A104	Ta=−65/150°C Duration= 500cyc ⊠ After PC	1	77	77	Lot8: 0/77	
HTSL	JESD 22-A103	Ta=150°C, Duration= 1000hrs ⊠ After PC	1	77	77	Lot8: 0/77	
UHAST	JESD 22-A118	Ta=130°C ,85% RH Duration= 96hrs ⊠ After PC	1	77	77	Lot8: 0/77	
ТНВ	JESD 22-A101	Ta=85°C/85%RH VDD=3v6 Duration= 1000hrs ⊠ After PC	1	77	77	Lot8: 0/77	
ESD CDM	ANSI/ESDA/ JEDEC JS-002	500V	1	3	3	Lot8: 0/3	

Note: Test method revision reference is the one active at the date of reliability trial execution

#### For LQFP 7x7 48L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/L ot	Comments: (N/A =Not Applicable)
ESD	ANSI/ESDA/	500V	1	3	3	Lot9: 0/3	
CDM	JEDEC JS-002						



#### For TFBGA 8x8 100L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/L ot	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL3 (192h@30C/60%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	1	231	231	Lot10: 0/231	
тс	JESD22-A104	Ta=−65/150°C Duration= 500cyc ⊠ After PC	1	77	77	Lot10: 0/77	
HTSL	JESD 22–A103	Ta=150°C, Duration= 1000hrs ⊠ After PC	1	77	77	Lot10: 0/77	
ТНВ	JESD 22-A101	Ta=85°C/85%RH VDD=3v6 Duration= 1000hrs ⊠ After PC	1	77	77	Lot10: 0/77	
ESD CDM	ANSI/ESDA/ JEDEC JS-002	500V	1	3	3	Lot10: 0/3	

#### For UFBGA 6x6 121L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/L ot	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL3 (192h@30C/60%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	1	231	231	Lot15: 0/231	
тс	JESD22-A104	Ta=−65/150°C Duration= 500cyc ⊠ After PC	1	77	77	Lot15: 0/77	
HTSL	JESD 22–A103	Ta=150°C, Duration= 1000hrs ⊠ After PC	1	77	77	Lot15: 0/77	
ТНВ	JESD 22-A101	Ta=85°C/85%RH VDD=3v6 Duration= 1000hrs ⊠ After PC	1	77	77	Lot15: 0/77	
ESD CDM	ANSI/ESDA/ JEDEC JS-002	500V	1	3	3	Lot15:0/3	



#### For UFQFPN 7x7 48L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/L ot	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL3 (192h@30C/60%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	1	308	308	Lot11:0/308	
тс	JESD22-A104	Ta=−65/150°C Duration= 500cyc ⊠ After PC	1	77	77	Lot11:0/77	
HTSL	JESD 22-A103	Ta=150°C, Duration= 1000hrs ⊠ After PC	1	77	77	Lot11:0/77	
UHAS T	JESD 22-A118	Ta=130°C ,85% RH Duration= 96hrs ⊠ After PC	1	77	77	Lot11: 0/77	
ТНВ	JESD 22-A101	Ta=85°C/85%RH VDD=3v6 Duration= 1000hrs ⊠ After PC	1	77	77	Lot11:0/77	
ESD CDM	ANSI/ESDA/ JEDEC JS-002	500V	1	3	3	Lot11:0/3	



#### For WLCSP 81

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lo t Fail/S.S.	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL1 (168h@85C/85%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	1	308	308	Lot12: 0/308	
тс	JESD22-A104	Ta=−65/150°C Duration= 500cyc ⊠ After PC	1	77	77	Lot12: 0/77	
HTSL	JESD 22–A103	Ta=150°C, Duration= 1000hrs ⊠ After PC	1	77	77	Lot12: 0/77	
UHAST	JESD 22-A118	Ta=130°C ,85% RH Duration= 96hrs ⊠ After PC	1	77	77	Lot12: 0/77	
ТНВ	JESD 22-A101	Ta=85°C/85%RH VDD=3v6 Duration= 1000hrs ⊠ After PC	1	77	77	Lot12: 0/77	
ESD CDM	ANSI/ESDA/ JEDEC JS-002	500V	1	3	3	Lot12: 0/3	



#### Table 8 - PACKAGE ASSEMBLY INTEGRITY TESTS

#### For LQFP 14x14 128L

Test code	Method	Tests Conditions	Lots	S.S.	Total	Results/L ot	Comments: (N/A =Not Applicable)
СА	Construction Analysis including –Wire bond shear –Wire bond pull –Solderability	JESD 22B102 JESDB100/ B108	1	50	50	Lot4: 0/50	

#### For TFBGA 8x8 100L

Test code	Method	Tests Conditions	Lots	S.S.	Total	Results/L ot	Comments: (N/A =Not Applicable)
СА	Construction Analysis including –Wire bond shear –Wire bond pull –Solderability	JESD 22B102 JESDB100/ B108	1	50	50	Lot10: 0/50	

#### For UFBGA 6x6 121L

Test code	Method	Tests Conditions	Lots	S.S.	Total	Results/L ot	Comments: (N/A =Not Applicable)
СА	Construction Analysis including POA conformity	JESD 22B102 JESDB100/ B108	1	50	50	Lot15: 0/50	

#### For LQFP 12x12 80L

Test code	Method	Tests Conditions	Lots	S.S.	Total	Results/L ot	Comments: (N/A =Not Applicable)
СА	Construction Analysis including -Wire bond shear -Wire bond pull -Solderability	JESD 22B102 JESDB100/ B108	1	50	50	Lot7: 0/50	Reference to: MDG-MCD-RER1818 No concern



## 4 APPLICABLE AND REFERENCE DOCUMENTS

Reference	Short description			
JESD47	Stress-Test-Driven Qualification of Integrated Circuits			
SOP2.4.4	Record Management Procedure			
SOP2.6.2	Internal Change Management			
SOP2.6.7	Finished Good Maturity Management			
SOP2.6.9	Package & Process Maturity Management in BE			
SOP2.6.11	Program Management for Product Development			
SOP2.6.17	Management of Manufacturing Transfers			
SOP2.6.19	Front-End Technology Platform Development and Qualification			
DMS 0061692	Reliability Tests and Criteria for Product Qualification			
ANSI/ESDA	Electrostatic discharge (ESD) consitiuity testing human hady model (URM)			
JEDEC JS-001	Electrostatic discharge (ESD) sensitivity testing numan body model (HBM)			
ANSI/ESDA	Electrostatic discharge (ESD) sonsitivity testing charge device model (CDM)			
JEDEC JS-002	Lectiostatic discharge (LSD) sensitivity testing charge device model (CDM)			
JESD78	IC Latch-up test			
JESD 22-A108	Temperature, Bias and Operating Life			
JESD 22-A103	High Temperature Storage Life			
J-STD-020:	Moisture/reflow sensitivity classification for non-hermetic solid state surface mount devices			
JESD22-A113:	Preconditioning of non-hermetic surface mount devices prior to reliability testing			
JESD22-A118:	Unbiased Highly Accelerated temperature & humidity Stress Test			
JESD22-A104:	Temperature cycling			
JESD22-A110:	Temperature Humidity Bake			
JESD 22B102:	Solderability test			
JESD22B100/B108:	Physical dimension			

## 5 GLOSSARY

Reference	Short description
HTOL	High Temperature Operating Life
EDR	Endurance and Data Retention
ELFR	Early Failure Rate
PC	Preconditioning (solder simulation)
ТНВ	Temperature Humidity Bias
ТС	Temperature cycling
uHAST	Unbiased Highly Accelerated Stress Test
HAST	Highly Accelerated Stress Test
HTSL	High temperature storage life
DMS	ST Advanced Documentation Controlled system/ Documentation Management system
ESD HBM	Electrostatic discharge (human body model)
ESD CDM	Electrostatic discharge (charge device model)
LU	Latch-up
CA	Construction Analysis



## **6** REVISION HISTORY

Pavision	Author	Content description	Approval List			
REVISION	Aution	Content description	Function	Location	Name	Date
1.0	Pascal	Initial Palaasa	Div. Quality Manager	Rousset	Pascal NARCHE	01 <sup>st</sup> -Mar- 2019
1.0	CARDOSI	initial Release	Q&R Quality Manager	Rousset	Frederic BRAVARD	01 <sup>st</sup> -Mar- 2019
2.0	Pascal CARDOSI	Add all Commercial Products linked to die 469 Maturity update: 30	Q&R Quality Manager	Rousset	Frederic BRAVARD	29 <sup>th</sup> –Jul– 2019
2.1	Pascal CARDOSI	Update with results for cut2.2 qualification - PCN11871	Q&R Quality Manager	Grenoble	Dominique GALIANO	06 <sup>th</sup> -Dec- 2019
2.2	Lionel NEVORET Pascal CARDOSI	Add UFBGA 6x6 121L package qualification	Q&R Quality Manager	Grenoble	Dominique GALIANO	11 <sup>th</sup> -May- 2020
2.3	Berengere ROUTIER– SCAPPUCCI Pascal CARDOSI	Updated with Reliability trial results on LQFP80. Update with results for cut2.3 qualification – PCN12437.	Q&R Quality Manager	Grenoble	Dominique GALIANO	09 <sup>th</sup> Nov 2020



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## Reliability Evaluation Report MDG-MCD-RER1920

## STM32G491x (479x66)

Reliability Evaluation Purpose (New Product Qualification)

General Information			Traceability		
Commercial Product	STM32G491x		Diffusion Plant	TSMC Fab14, Taiwan.	
Product Line	479X66		Assembly Plant	ASE, Taiwan. JSCC, China.	
Die revision	479XXXZ (Cut1.1)				
Product Description	STM32G491				
Package	LQFP14x14 100L, LQFP14x14 80L LQFP12x12 80L, LQFP10x10 64L LQFP7x7 48L, UFBGA64 5x5, UFQFPN7x7 48L, UFQFPN5x5 32L WLCSP64	Reliability Assessment		ability Assessment	
Silicon Technology	TSMC Fab14 90ULL		Pass		
Division	MDG-MCD		Fail		
Reliability Maturity Level	30		Investigation required		

**Note:** this report is a summary of the reliability trials performed in good faith by STMicroelectronics in order to evaluate the electronic device conformance to its specific mission profile. This report and its contents shall not be disclosed to a third party without previous written agreement from STMicroelectronics or under the approval of the author (see below).

Version	Date	Author	Function
1.0	Aug 28 <sup>th</sup> 2020	Muriel GALTIER	MDG-MCD-Q&R Engineer
1.1	Nov 3th 2020	Muriel GALTIER	MDG-MCD-Q&R Engineer

#### **APPROVED BY:**

#### VERSION 1.0

Function	Location	Name	Date
Division Q&R Manager	Grenoble	Dominique GALIANO	15-Sep-2020
Division Quality Manager	Rousset	Pascal NARCHE	17-Sep-2020



## VERSION 1.1

Function	Location	Name	Date
Division Q&R Manager	Grenoble	Dominique GALIANO	10 <sup>th</sup> Nov 2020



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#### 1 RELIABILITY EVALUATION OVERVIEW

## 1.1 **Objective**

The aim of this report is to present results of the reliability evaluation performed on STM32G491x - Die 479XXXZ.

Test vehicle is described here below:

Product	Process / Package	Diffusion / Assembly plant
STM32G491VET6	90ULL, LQFP 14x14 100L	TSMC Fab14, ASE
STM32G491MES6	90ULL, LQFP 14x14 80L	TSMC Fab14, ASE
STM32G491MET6	90ULL, LQFP 12x12 80L	TSMC Fab14, JSCC
STM32G474RET6	90ULL, LQFP 10x10 64L	TSMC Fab14, JSCC
STM32G491CET6	90ULL, LQFP 7x7 48L	TSMC Fab14, JSCC
STM32G491REI6	90ULL, UFBGA64 5x5	TSMC Fab14, ASE
STM32G491CEU6	90ULL, UFQFPN 7x7 48L	TSMC Fab14, JSCC
STM32G491KEU6	90ULL, UFQFPN 5x5 32L	TSMC Fab14, JSCC
STM32G491MEY6TR	90ULL, WLCSP 64L	TSMC Fab14, ASE

Qualification is based on standard STMicroelectronics Corporate Procedures for Quality and Reliability, in full compliancy with the JESD-47 international standard

## 1.2 Reliability Strategy

The STM32G491x – Die 479XXXZ, is processed in the 90ULL process from TSMC Fab14 Taiwan plant which is qualified through- Die 415 (RERMCD1112).

Two packages need CA:

- LQFP14x14 80L because not yet qualified in ASE

- UFQFN32COL because already qualified in Fab 3 TSMC but not in TSMC90nm

For LQFP64 we can apply similarity rules with LQFP80 12x12 so only CDM needed.

For WLCSP64, only CDM needed thanks to available reliability on same packages with similar die sizes.

Package reliability exercise is planned on 1 lot to assess the LQFP14x14 80L.

Package	Reference	Assy Plant location
LQFP 14x14 100L	RERMCD1810	ASE (K1), Taiwan
LQFP 12x12 80L	RERMCD1818	JSCC, China
LQFP 10x10 64L	RERMCD1621	JSCC, China
LQFP 7x7 48L	RERMCD1621	JSCC, China
UFBGA 5x5 64L	RERMCD1901	ASE (K5), Taiwan
UFQFPN 7x7 48L	RERMCD1622/RERMCD1718	JSCC, China
WLCSP 64L	RERMCD1909	ASE, Taiwan



According to "RELIABILITY TESTS AND CRITERIA FOR QUALIFICATION" specification (DMS 0061692), the following qualification strategy has been defined:

- Die Qualification:
  - Cut1.0:1 full qualification lot to assess the die in LQFP100 package.
  - Cut 1.1: 1 partial qualification lot to assess the minor fix of die in LQFP100 package

Note: ESD HBM & LU is done in LQFP100 (Max pin count)

• Package Qualification:

The reliability test plan and result summary are presented in the following tables:

Package	Body	Pitch	Package Code	Wire	Assembly	Bonding Option	Trial
LQFP 100	<b>)0</b> 14x14 0.5 1L Gold ASE (K1)			1 reliability lot			
LQFP80	14x14	0.65	15	Gold	JSCC		1 reliability lot + Partial CA
LQFP80	12x12	0.5	9X	Gold	JSCC		1 reliability lot
LQFP 64	10x10	0.5	5W	Gold	JSCC		CDM only
LQFP 48	7x7	0.5	5B	Gold	JSCC		1 reliability lot
UFGBA64	54 5x5 0.5 A019 (2I) Gold ASE (K5)			1 reliability lot			
UFQFN 48L	7x7	0.5	A0B9 (MI)	Gold	JSCC		1 reliability lot
UFQFN 32L COL	5x5	0.5	A09E	Gold	JSCC		1 reliability lot + Partial CA
WLCSP64	-	0.4	B0D3 (3N)	-	ASE		CDM only

## 1.3 Conclusion

All reliability tests have been completed with positive results. Neither functional nor parametric rejects were detected at final electrical testing.

According to good reliability tests results in line with validated product mission profile and reliability strategy, the qualification is granted for the STM32G491- Die 479XXXZ for all packages listed in the above table except LQFP80 14x14 and UFQFN32. Reliability Report to be updates when corresponding results will be available

Refer to Section 3.0 for reliability test results.



#### **2 PRODUCT OR TEST VEHICLE CHARACTERISTICS**

#### 2.1 Generalities

STM32G491x product is based on Arm<sup>®</sup> 32-bit Cortex<sup>®</sup>-M4 CPU with FPU, Adaptive real-time accelerator (ART Accelerator<sup>™</sup>) allowing 0-wait-state execution from Flash memory, frequency up to 170 MHz, 213 DMIPS, 512k Flash, 96KB SRAM, 16KB CCM-SRAM, 16 DMA channels, rich analog peripherals 3x12bits ADC, 4xDAC, 4x OPAMP, 4xCOM, 17 com peripherals ...

For additional information concerning the product behavior, refer to STM32G491x datasheets.

## 2.2 Traceability

#### 2.2.1 Wafer fab information

Table 1

Wafer fab information					
FAB1					
Wafer fab name / location	TSMC Fab14 / Taiwan				
Wafer diameter (inches)	12				
Wafer thickness (µm)	775 +/- 25				
Silicon process technology	90nm eFlash Generic TSMC				
Number of masks	43				
Die finishing front side (passivation) materials/thicknesses (µm)	PSG + NITRIDE, 1.75				
Die area (Stepping die size) (µm)	3546, 3579				
Die pad size (X,Y) (µm)	123, 59				
Sawing street width (X,Y) (µm)	80, 80				
Metal levels/Materials/Thicknesses (µm)	Metal 1 Cu 0.24 / Metal 2 Cu 0.31 / Metal 3 Cu 0.31 Metal 4 Cu 0.31 / Metal 5 Cu 0.31 / Metal 6 Cu 0.85 Metal 7 AlCu 1.45				
Die over coating (material/thickness)	No				
FIT level (Ea=0.7eV, C.L: 60%, 55°C)	3.1 FITs at qualification date				
Soft Error Rate - Alpha SER [FIT/Mb] - Neutron SER [FIT/Mb] - Conditions	Alpha SER: 491 FIT/Mb Neutron SER: 445 FIT/Mb Neutron SER is an estimation at sea level of NYC (14n/h/cm <sup>2</sup> ). Alpha result is estimated using a nominal flux of 0.001α/h/cm <sup>2</sup>				
Wafer Level Reliability - Electro-Migration (EM) - Time Dependent Dielectric Breakdown (TDDB) or Gate Oxide Integrity (GOI) - Hot Carrier Injection (HCI) - Negative Bias Thermal Instability (NBTI) - Stress Migration (SM)	Yes				
Other Device(s) using same process	STM32L4x, STM32G4x product family, 415, 435, 461, 462, 464, 470, 468, 469				



## 2.2.2 Assembly information

## <u>Table 2</u>

Assembly Information						
Package 1 - LQFP 14x14x1.4 100L 1L						
Assembly plant name / location	ASE, K1.					
Pitch (mm)	0.5					
Die thickness after back-grinding (µm)	375 +/- 25					
Die sawing method	Mechanical Sawing					
Bill of Material elements						
Lead Frame material/supplier	LQFP14x14 100L Cu_Ag plating/Sumitomo					
Die attach material/type(glue/film)/supplier	CRM-1076WA/glue/Sumitomo					
Wire bonding material/diameter/supplier	GOLD WIRE 0.8MIL					
Molding compound material/supplier	EME-G631SH/ Sumitomo					
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3					
Package 2 - LQFP 14x14x1.4 80L 1S						
Assembly plant name / location	ASE, K1.					
Pitch (mm)	0.5					
Die thickness after back-grinding (µm)	375 +/- 25					
Die sawing method	Mechanical Sawing					
Bill of Material elements						
Lead Frame material/supplier	LQFP80 14x14 Cu_Ag plating/Sumitomo					
Die attach material/type(glue/film)/supplier	CRM-1076WA/glue/Sumitomo					
Wire bonding material/diameter/supplier	GOLD WIRE HTS 0.8MILS/TANAKA					
Molding compound material/supplier	EME-G631SH/ Sumitomo					
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3					
Package 3 - LQFP 12x12x1.4 80L 9X						
Assembly plant name / location	JSCC, China.					
Pitch (mm)	0.5					
Die thickness after back-grinding (µm)	375 +/- 25					
Die sawing method	Mechanical Sawing					
Bill of Material elements						
Lead Frame material /supplier	C194 ESH Mitsui					
Die attach material/type(glue/film)/supplier	Epoxy 3230 ABLESTIK					
Wire bonding material/diameter/supplier	GOLD 0.8 MIL MKE					
Molding compound material/supplier	Mold compound EME G631SHQ 14*5.2G SUMITIMO					
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3					
Package 4 - LQFP 10x10x1.4 64L 5W						
Assembly plant name / location	ISCC, China.					



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Pitch (mm)	0.5
Die thickness after back-grinding (µm)	375 +/- 25
Die sawing method	Mechanical Sawing
Bill of Material elements	
Lead Frame material /supplier	LQFP64LD C9-RSM 207x207
Die attach material/type(glue/film)	D/A Epoxy 3230 10CC (36G)
Wire bonding material/diameter/supplier	GOLD 0.8 MIL Diam HA3 EN HERAUES
Molding compound material/supplier	Mold compound EME G631SHQ 16*7.4G
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3
Package 5 - LQFP 7x7x1.4 48L 5B	
Assembly plant name / location	JSCC, China.
Pitch (mm)	0.5
Die thickness after back-grinding (µm)	375 +/- 25
Die sawing method	Mechanical Sawing
Bill of Material elements	
Lead Frame material /supplier	LQFP48L C9-DSM 184x184 (7x7PCK)
Die attach material/type(glue/film)/supplier	D/A Ablestik 3230 10CC (36G)
Wire bonding material/diameter/supplier	GOLD 0.8MIL HA3 EN HERAEUS
Molding compound material/supplier	Mold COMPOUND EME G631SHQ 14*5.7G
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3
Package 6 - UFBA 5x5x0.6 64L A019 (2I)	
Assembly plant name / location	ASE, K5.
Pitch (mm)	0.5
Die thickness after back-grinding (µm)	75 +/- 12
Die sawing method	Mechanical Sawing
Bill of Material elements	
Lead Frame material /supplier	NiPd plating/ ASE
Die attach material/type(glue/film)/supplier	ATB-125/ film/ Henkel
Wire bonding material/diameter/supplier	WIRE GOLD DIAM. 0.8 MIL
Balls metallurgy/diameter/supplier	SN96.5 AG3.5%/ 200um/ Shenmao
Molding compound material/supplier	KE-G1250AAS/ Kyocera
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3



Package 7 - UFQFPN 7x7x0.55 48L A0B9 (MI)					
Assembly plant name / location	JSCC, China.				
Pitch (mm)	0.5				
Die thickness after back-grinding (µm)	150 +/- 25				
Die sawing method	Mechanical Sawing				
Bill of Material elements					
Lead Frame material /reference	UQFNS-4S 48L 7x7 C7 DR 5.2X5.2-196u A				
Die attach material/type(glue/film)/supplier	EPOXY EN4900GC MUSASHI 10CC				
Wire bonding material/diameter/supplier	GOLD 0.8 MIL Diam/ UR2/MKE				
Molding compound material/supplier	EME G770/ Sumitomo/				
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3				
Package 8 - UFQFPN 5x5x0.55 32L A0E9					
Assembly plant name / location	JSCC, China.				
Pitch (mm)	0.5				
Die thickness after back-grinding (µm)	135 +/- 25				
Die sawing method	Mechanical Sawing				
Bill of Material elements					
Lead Frame material /supplier	C7025 1/2H HDS				
Die attach material/type(glue/film)/supplier	Film Hitachi				
Wire bonding material/diameter/supplier	GOLD 0.8 MIL Diam MKE				
Molding compound material/supplier	RESIN SUMITOMO G770HCD-A				
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3				
Package 9 - WLCSP 64 B0D3 (3N)					
Assembly plant name / location	ASE				
Pitch (mm)	0.4				
Die thickness after back-grinding (µm)	355 +/- 25				
Die sawing method	Mechanical + Laser Groove				
Bill of Material elements					
PBO material/reference	LTC9320				
RDL	Ti/Cu/Cu				
UBM	Ti/Cu/Cu				
Balls metallurgy/diameter/supplier (BGA/CSP)	SAC405, 230 um, Senju				
Backside Coating material/supplier/reference	LC2850 / LINTEC				
Package Moisture Sensitivity Level (IEDEC I–STD020D)	MSL 1				



#### 2.2.3 Reliability testing information

#### Table 3

Reliability Testing Information	
Reliability laboratory name / location	GRAL/Grenoble

<u>Note:</u> ST is ISO 9001 certified. This induces certification of all internal and subcontractor labs. ST certification document can be downloaded under the following link: <u>http://www.st.com/content/st\_com/en/support/quality-and-reliability/certifications.html</u>

#### **3 TESTS RESULTS SUMMARY**

## 3.1 Lot Information

#### Table 4

Lot #	Diffusion Lot / Wafer ID	Die Revision (Cut)	Assy Lot / Trace Code	Raw Line	Package	Note
1	P63W41 Wafer#18	1.0	.0 AA012142 E11L*479ESXA LQFP 14x14100L		Die and Package Reliability assessment.	
2	P63W41 Wafer#20	1.0	AA017075	E01S*479ESXA	LQFP 14x14 80L	Package Reliability assessment.
3	P63W41 Wafer#09	1.0	GQ01128D	719X*479ESXA	LQFP 12x12 80L	Package Reliability assessment.
4	P63W41 Wafer#08	1.0	GQ011278	735W*479ESXA	LQFP 10x10 64L	Package Reliability assessment.
5	P63W41 Wafer#08	1.0	GQ01129Y	715B*479ESXA	LQFP 7x7 48L	Package Reliability assessment.
6	P63W41 Wafer#19	1.0	AA012146	E02I*479ESXA	2I*479ESXA UFBGA 5x5 64L	
7	P63W41 Wafer#10	1.0	GQ01223M	70MI*479ESXA	UFQFPN 7x7 48L	Package Reliability assessment.



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8	P63W41 Wafer#11	1.0	GQ02129Z	71EL*479ESXA	UFQFPN 7x7 32L	Package Reliability assessment.
9	P63W41 Wafer#07	1.0	AA027066	E03N*479ESXA	WLCSP64	Package Reliability assessment.
10	P63W43 Wafer#22	1.1	AA033211	E11L*479ESXZ	LQFP 14x14 100L	Die Reliability assessment



## 3.2 Test plan and results summary

## Table 5 – ACCELERATED LIFETIME SIMULATION TESTS

For LQFP 14x14 100L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
HTOL	JESD22 A108	Ta=125°C Duration= 1200H Lot 1 Duration= 168H Lot 10 Vcore :1V28 Vdd: 3V6	2	77	154	Lot1: 0/77 Lot 10: 0/77	
ESD HBM	ANSI/ESDA/ JEDEC JS-001	1500 Ω, 100 pF 2kV class2	2	3	6	Lot1: 0/3 Lot 10: 0/3	
ESD CDM	ANSI/ESDA/ JEDEC JS-002	250V	2	3	6	Lot1: 0/3 Lot 10: 0/3	
Latch Up	JESD78	130°C	2	3	6	Lot1: 0/3 Lot 10: 0/3	
EDR	JESD22–A117	10kcy EW @ 125°C then Storage HTB 150°C – Duration 1500H	1	77	77	Lot1: 0/77	
EDR	JESD22-A117	10kcy EW @ 25°C then Storage HTB 150°C – Duration 168h	1	77	77	Lot1: 0/77	
EDR	JESD22–A117	10kcy EW @ -40°C then Storage HTB 150°C - Duration 168H	1	77	77	Lot1: 0/77	
ELFR	JESD22-A108 JESD74	Ta=125°C Duration= 48hrs Vcore :1V28 Vdd : 3V6	1	500	500	Lot1: 0/500	



#### Table 6 - ACCELERATED ENVIRONMENT STRESS TESTS

#### For LQFP 14x14 100L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL3 (192h@30C/60%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	1	308	308	Lot1: 0/308	
тс	JESD22-A104	Ta=-65/150°C Duration= 500cyc ⊠ After PC	1	77	77	Lot1: 0/77	
HTSL	JESD 22-A103	Ta=150°C, Duration= 1000hrs ⊠ After PC	1	77	77	Lot1: 0/77	
UHAST	JESD 22-A118	Ta=130°C ,85% RH Duration= 96hrs ⊠ After PC	1	77	77	Lot1: 0/77	
ТНВ	JESD 22-A101	Ta=85°C/85%RH VDD=3v6 ⊠ After PC	1	77	77	Lot1: 0/77	
ESD CDM	ANSI/ESDA/ JEDEC JS-002	250V	1	3	3	Lot1: 0/3	

Note: Test method revision reference is the one active at the date of reliability trial execution

#### For LQFP 14x14 80L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL3 (192h@30C/60%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	1	308	308	Lot2:	Qualification in Q4-20
тс	JESD22-A104	Ta=-65/150°C Duration= 500cyc ⊠ After PC	1	77	77	Lot2:	Qualification in Q4-20



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HTSL	JESD 22-A103	Ta=150℃ , Duration= 1000hrs ⊠ After PC	1	77	77	Lot2:	Qualification in Q4-20
UHAST	JESD 22-A118	Ta=130℃,85% RH Duration= 96hrs ⊠ After PC	1	77	77	Lot2:	Qualification in Q4-20
ТНВ	JESD 22-A101	Ta=85°C/85%RH VDD=3v6 ⊠ After PC	1	77	77	Lot2:	Qualification in Q4-20
ESD CDM	ANSI/ESDA/ JEDEC JS-002		1	3	3	Lot2:	Qualification in Q4-20

Note: Test method revision reference is the one active at the date of reliability trial execution

#### For LQFP 12x12 80L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL3 (192h@30C/60%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	1	308	308	Lot3: 0/308	
тс	JESD22-A104	Ta=-65/150°C Duration= 500cyc ⊠ After PC	1	77	77	Lot3: 0/77	
HTSL	JESD 22-A103	Ta=150°C , Duration= 1000hrs ⊠ After PC	1	77	77	Lot3: 0/77	
UHAST	JESD 22-A118	Ta=130°C ,85% RH Duration= 96hrs ⊠ After PC	1	77	77	Lot3: 0/77	
ТНВ	JESD 22-A101	Ta=85℃/85%RH VDD=3v6 ⊠ After PC	1	77	77	Lot3: 0/77	
ESD CDM	ANSI/ESDA/ JEDEC JS-002	500V	1	3	3	Lot3: 0/3	



#### For LQFP 10x10 64L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
ESD	ANSI/ESDA/	500V	1	3	3	Lot4: 0/3	
CDM	JEDEC JS-002						

Note: Test method revision reference is the one active at the date of reliability trial execution

#### For LQFP 7x7 48L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL3 (192h@30C/60%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	1	308	308	Lot5: 0/308	
тс	JESD22-A104	Ta=-65/150°C Duration= 500cyc ⊠ After PC	1	77	77	Lot5: 0/77	
HTSL	JESD 22-A103	Ta=150°C, Duration= 1000hrs ⊠ After PC	1	77	77	Lot5: 0/77	
UHAST	JESD 22-A118	Ta=130°C ,85% RH Duration= 96hrs ⊠ After PC	1	77	77	Lot5: 0/77	
ТНВ	JESD 22-A101	Ta=85°C/85%RH VDD=3v6 ⊠ After PC	1	77	77	Lot5: 0/77	
ESD CDM	ANSI/ESDA/ JEDEC JS-002		1	3	3	Lot5: 0/3	

Note: Test method revision reference is the one active at the date of reliability trial execution

#### For UFBGA 5x5 64L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL3 (192h@30C/60%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	1	231	231	Lot6: 0/308	



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тс	JESD22-A104	Ta=−65/150°C Duration= 500cyc ⊠ After PC	1	77	77	Lot6: 0/77	
HTSL	JESD 22-A103	Ta=150°C, Duration= 1000hrs ⊠ After PC	1	77	77	Lot6: 0/77	
ТНВ	JESD 22-A101	Ta=85°C/85%RH VDD=3v6 ⊠ After PC	1	77	77	Lot6: 0/77	
ESD CDM	ANSI/ESDA/ JEDEC JS-002	500V	1	3	3	Lot6: 0/3	



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#### For UFQFPN 7x7 48L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL3 (192h@30C/60%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	1	308	308	Lot7: 0/308	
тс	JESD22-A104	Ta=−65/150°C Duration= 500cyc ⊠ After PC	1	77	77	Lot7: 0/77	
HTSL	JESD 22-A103	Ta=150°C, Duration= 1000hrs ⊠ After PC	1	77	77	Lot7: 0/77	
UHAST	JESD 22-A118	Ta=130°C ,85% RH Duration= 96hrs ⊠ After PC	1	77	77	Lot7: 0/77	
ТНВ	JESD 22-A101	Ta=85°C/85%RH VDD=3v6 ⊠ After PC	1	77	77	Lot7: 0/77	
ESD CDM	ANSI/ESDA/ JEDEC JS-002	500V	1	3	3	Lot7: 0/3	

Note: Test method revision reference is the one active at the date of reliability trial execution

#### For UFQFPN 5x5 32L

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL3 (192h@30C/60%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	1	308	308	Lot8:	Qualification in Q4-20
тс	JESD22-A104	Ta=−65/150°C Duration= 500cyc ⊠ After PC	1	77	77	Lot8:	Qualification in Q4-20
HTSL	JESD 22-A103	Ta=150°C, Duration= 1000hrs ⊠ After PC	1	77	77	Lot8:	Qualification in Q4-20



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UHAST	JESD 22-A118	Ta=130°C ,85% RH	1	77	77	Lot8:	Qualification in Q4-20
		Duration= 96hrs					
		🛛 After PC					
тнв	JESD 22-A101	Ta=85°C/85%RH	1	77	77	Lot8:	Qualification in Q4-20
		VDD=3v6					
		After PC					
ESD	ANSI/FSDA/		1	3	3	Lot8 <sup>.</sup>	Qualification in O4-20
CDM	JEDEC JS-002			5	-		

Note: Test method revision reference is the one active at the date of reliability trial execution

#### For WLCSP 64

Test code	Stress method	Stress Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
ESD	ANSI/ESDA/	500V	1	3	3	Lot9: 0/3	
CDM	JEDEC JS-002						



#### Table 8 - PACKAGE ASSEMBLY INTEGRITY TESTS

#### For LQFP 14x14 80L

Test code	Method	Tests Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
СА	Construction Analysis including -Wire bond shear -Wire bond pull -Solderability - Physical Dimension	JESD 22B102 JESDB100/ B108	1	50	50	Lot2	Qualification in Q4-20

#### For UFQFN 5x5 32L

Test code	Method	Tests Conditions	Lots	S.S.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
CA	Construction Analysis including -Wire bond shear -Wire bond pull -Solderability - Physical Dimension	JESD 22B102 JESDB100/ B108	1	50	50	Lot2: 0/50	



#### 4 APPLICABLE AND REFERENCE DOCUMENTS

Reference	Short description					
JESD47	Stress-Test-Driven Qualification of Integrated Circuits					
SOP2.4.4	Record Management Procedure					
SOP2.6.2	Internal Change Management					
SOP2.6.7	Finished Good Maturity Management					
SOP2.6.9	Package & Process Maturity Management in BE					
SOP2.6.11	Program Management for Product Development					
SOP2.6.17	Management of Manufacturing Transfers					
SOP2.6.19	Front-End Technology Platform Development and Qualification					
DMS 0061692	Reliability Tests and Criteria for Product Qualification					
ANSI/ESDA	Electrostatic discharge (ESD) consitivity testing human hody model (HPM)					
JEDEC JS-001	Electrostatic discharge (ESD) sensitivity testing numan body model (HBM)					
ANSI/ESDA	Electrostatic discharge (ESD) sensitivity testing charge device model (CDM)					
JEDEC JS-002						
JESD78	IC Latch-up test					
JESD 22-A108	Temperature, Bias and Operating Life					
JESD 22-A103	High Temperature Storage Life					
J-STD-020:	Moisture/reflow sensitivity classification for non-hermetic solid state surface mount devices					
JESD22-A113:	Preconditioning of non-hermetic surface mount devices prior to reliability testing					
JESD22-A118:	Unbiased Highly Accelerated temperature & humidity Stress Test					
JESD22-A104:	Temperature cycling					
JESD22-A110:	Temperature Humidity Bake					
JESD 22B102:	Solderability test					
JESD22B100/B108:	Physical dimension					

#### 5 GLOSSARY

Reference	Short description
HTOL	High Temperature Operating Life
EDR	Endurance and Data Retention
ELFR	Early Failure Rate
PC	Preconditioning (solder simulation)
ТНВ	Temperature Humidity Bias
тс	Temperature cycling
uHAST	Unbiased Highly Accelerated Stress Test
HAST	Highly Accelerated Stress Test
HTSL	High temperature storage life
DMS	ST Advanced Documentation Controlled system/ Documentation Management system
ESD HBM	Electrostatic discharge (human body model)
ESD CDM	Electrostatic discharge (charge device model)
LU	Latch-up
CA	Construction Analysis



### 6 REVISION HISTORY

Pavision	Author	Content	Approval List					
Revision		description	Function	Location	Name	Date		
1.0	Muriel GALTIER	Initial Release	Div. Quality Manager Rousset		Pascal NARCHE	17 <sup>th</sup> Sep 2020		
			Q&R Quality Manager	Grenoble	Dominique GALIANO	15 <sup>th</sup> Sep 2020		
1.1	Muriel GALTIER	Final Release	Q&R Quality Manager	Grenoble	Dominique GALIANO	10 <sup>th</sup> Nov 2020		



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